

Index

A

Acceptance region, 280, 290
Actual process capability versus potential process capability, 622
Addition of center points to 2^k factorial, *see* Center points in 2^k factorial design
Addition rules of probability, 33, 24
Adjusted R^2 , 431
All possible regressions, 453
Alternate fraction, 551
Alternative hypothesis, 279
Analysis of variance, 387, 421, 429, 469, 473, 475, 493, 494, 495, 13-5, 506, 511, 589
Analysis of variance method for estimating variance components, *see* Estimating variance components
Analytic study, 5, 7
Anderson-Darling statistic, 6-1
ANOVA partition of total sum of squares, 474
Approximations to distributions, 119:
 Continuity corrections, 4-1
 Normal approximation to binomial, 120, 310
 Normal approximation to Poisson, 121
Assignable cause of variation, 598
Asymptotic relative efficiency, 584
Attributes control charts, 601, 625
Average run length, 630
Axioms of probability, 30, 31

B

Backward elimination of variables in regression, 459
Basic design, 552
Bayes estimation of parameters, 7-3
Bayes estimator, 7-4
Bayes' theorem, 51, 52
Bernoulli random variable, 11-7
Bernoulli trial, 72
Bias in estimation, 223
Bias of estimator, 223, 226
Binomial distribution, 74, 87, 119, 120, 155, 310, 9-3, 9-4
Binomial random variable, 74, 76, 84, 573
Bins (cells) in histogram, 203, 204
Bivariate distribution, 143, 177
Bivariate normal distribution, 177, 178, 401
Block effect, 493
Blocking, 492, 496, 543, 545
Blocking as restriction on randomization, 496
Bootstrap, 7-2
Bootstrap confidence interval, 8-1
Bootstrap estimate of standard error, 7-2
Bootstrap sample, 7-2, 8-1
Box plot, 207, 208, 471

C

Categorical regressors, 450
Cause-and-effect, 333
Cause-and-effect diagram, 598, 640
Censored data, 246, 275
Center line on control chart, 10, 599, 600
Center points in 2^k factorial design, 541, 14-9, 14-10
Central composite design, 14-16, 14-17
Central limit theorem, 109, 240
Chance cause of variation, 598
Chebyshev's inequality, 5-13, 5-14
Check sheet, 598
Chi distribution, 7-1
Chi-square distribution, 133, 7-1, 262, 308
Chi-square distribution percentage points, table of, 655
Chi-square tests, 307, 316, 321
Choice of sample size and confidence intervals, 252, 260, 266, 267, 335
Choice of sample size for single-factor experiments, 482, 484, 490, 13-7, 13-11
Choice of sample size in statistical tests, 293, 294, 295, 297, 304, 305, 309, 312, 314, 331, 344, 359, 364
Coding data, 219
Coefficient of determination, 397; *also see* R^2
Combinations, 2-3
Common cause of variation, 598
Comparative box plots, 208
Comparative experiments, 278, 328
Comparison of nonparametric tests to t -test, 579, 584, 588
Complement (set operation), 23
Completely randomized design, 333, 472
Complications in maximum likelihood estimation, 235
Components of variance, 473, 487, 488, 489, 14-4
Components of variance model, *see* Random effects model ANOVA
Conceptual population, 190
Conditional mean, 147, 163
Conditional probability, 37, 38, 51, 125, 126
Conditional probability density function, 162
Conditional probability distribution, 146, 153, 162, 169, 5-2
Conditional probability mass function, 146, 153
Conditional variance, 147, 163
Confidence coefficient, 250
Confidence interval, 247, 248, 250, 253, 254, 256, 258, 259, 263, 266, 334, 345, 346, 365, 390, 391, 403, 437, 477, 478
Confidence interval on correlation coefficient, 403

Confidence interval on difference in means of two normal distributions:
 Variances known, 334
 Variances unknown, 345, 346
Confidence interval on difference in two proportions, 365
Confidence interval on difference in two treatment means in ANOVA, 478
Confidence interval on mean of normal distribution:
 Variance known, 249, 250, 253
 Variance unknown, 257, 259
Confidence interval on mean response, 390, 438
Confidence interval on population proportion, 265, 266
Confidence interval on ratio of variances of two normal distributions, 359
Confidence interval on regression coefficients, 389, 437
Confidence interval on treatment mean in ANOVA, 477, 478
Confidence interval on variance of normal distribution, 261, 263
Confidence level and precision of estimation, 251
Confounding, 543, 544, 546, 548
Connection between confidence intervals and hypothesis tests, 293
Connection between gamma and chi-square distributions, 133
Connection between Poisson and Erlang distributions, 129
Connection between Poisson and exponential distributions, 123
Connection between Weibull and exponential distributions, 134
Consistent estimator, 245
Contingency table, 320, 322
Continuity corrections, 4-1
Continuous probability distribution, 98:
 Chi-square, 133
 Erlang, 130
 Exponential, 123
 F , 355, 356, 357, 10-1
 Gamma, 131, 132
 Lognormal, 136
 Normal, 109, 110, 119, 120, 121, 204, 240
 t , 258, 8-2, 301
 Uniform, 107
 Weibull, 134
Continuous random variable, 54, 97, 98, 100, 157, 5-3, 5-4
Continuous sample space, 19
Continuous uniform distribution, 107

- Continuous uniform random variable, 107
 Contour plot, 411
 Contrasts, 13-2, 525, 526, 532
 Control chart, 10, 598, 599, 600, 601, 602, 607, 609, 610, 615, 625, 627, 632
 Control chart for defects per unit, *see* U-chart
 Control chart for fraction defective, *see* P-chart
 Control charts and hypothesis testing, 599
 Controllable variables, 469
 Convolution, 5-6
 Cook's distance measure, 445
 Correlation, 171, 174, 179, 352, 400
 Correlation coefficient, 401
 Covariance, 171, 172, 174, 182
 Covariance matrix, 421
 C_p statistic in regression, 454
 Critical region, 280, 290
 Cumulative distribution function, 63, 64, 102
 Cumulative frequency plot, 205
 Cumulative standard normal distribution, 653, 654
 Cumulative sum control chart, 632, 634, 635
 Cyclic data, 210
- D
 Data collection, 5
 Data versus information, 6
 Decision interval for CUSUM, 635
 Defect concentration diagram, 598, 641
 Defects, 627
 Defining contrast for blocking in 2^k factorial, 545
 Defining relation for 2^{k21} fractional factorial design, 550
 Defining relation for 2^{k22} fractional factorial design, 556
 Degree of belief interpretation of probability, 28
 Degrees of freedom, 193
 Deming's 14 points, 642
 Dependent variable, *see* Response variable
 Design generator, 549, 556
 Design resolution, 555
 Designed experiment, 5, 6, 7, 11-1, 469, 506, 641
 Designed experiments in engineering design, 470, 14-3
 Digidot plot, 210, 211
 Discrete probability distribution, 61:
 Binomial, 74, 87, 119, 120, 155, 310, 9-3, 9-4
 Geometric, 78
 Hypergeometric, 84, 87, 10-3
 Negative binomial, 78, 80
 Poisson, 89, 90, 119, 123, 129
 Uniform, 70
 Discrete random variable, 54, 59, 60, 62, 142, 143, 5-1
 Discrete sample space, 19, 27
 Discrete uniform distribution, 70
 Discrete uniform random variable, 70
 Distribution-free statistical methods, *see* Nonparametric statistics
 Dot diagram, 3, 8, 197
- E
 Empirical model, 11, 12, 373, 374; *also see* Regression model
 Engineering method, 2
 Enumerative study, 5
 Equal variance assumption in pooled *t*-test, 10-1
 Erlang distribution, 130
 Erlang random variable, 129, 131
 α -Error, 281, 285
 β -Error, 282, 285, 293, 309, 312
 Error sum of squares, 379, 421, 429, 449, 474, 475, 488, 493; *also see* Residual sum of squares
 Estimated standard error, 225, 384
 Estimating interaction in 2^k factorial, 525, 530, 531, 532
- Estimating main effects in 2^k factorial, 525, 530, 531
 Estimating variance components, 489
 Estimation of parameters, 220; *also see* Point estimation of parameters, Parameter estimation
 Events, 22
 EWMA control chart, 647
 Exhaustive, 44, 52
 Expectation function, 12-6
 Expected mean squares, 474, 475, 488, 494, 13-6, 13-16, 513, 14-4, 14-7
 Expected value of continuous random variable, 105
 Expected value of discrete random variable, 66
 Expected value of function of continuous random variable, 106
 Expected value of function of discrete random variable, 69
 Expected value (mean) of linear combination of random variables, 181
 Experimental design, *see* Designed experiments
 Experimental unit, 492
 Exponential distribution, 123
 Exponential probability plot, 6-2
 Exponential random variable, 123, 125
 Extra sum of squares method, 433, 12-1
 Extrapolation and regression, 11-1, 440
- F
 2^2 Factorial design, 524
 2^3 Factorial design, 530
 2^k Factorial design, 1-3, 523, 529
 Factorial experiment or design, 1-1, 1-3, 7, 506, 508, 510
 Factors for constructing tolerance intervals, 674, 675
 Factors for constructing variables control charts, 673
 Failure mechanism, 213
 False alarm on control chart, 630
 F -distribution, 355, 356, 357, 10-1
 F -distribution percentage points, table of, 657, 658, 659, 60, 661
 First (or lower) quartile, 200
 First-order model, 14-12, 14-13
 Fisher's LSD procedure, 479, 497, 516
 Fisher-Irwin test, 10-3, 10-4
 Fixed factor effects, 473, 511
 Fixed-effects model ANOVA, 473
 Forward selection of variables in regression, 458
 2^{k21} Fractional factorial design, 549, 552
 2^{k22} Fractional factorial design, 556
 2^{k2p} Fractional factorial design, 555, 559
 Fractional factorial experiment, 1-3, 549
 Frequency distribution, 203
 Full model, 434, 12-1
 Functions of random variables, 5-1
- G
 Gamma distribution, 131, 132
 Gamma function, 131, 7-1
 Gamma random variable, 131, 132
 Gauss-Newton method, 12-8
 Gaussian distribution, 109; *also see* Normal distribution
 General method for deriving confidence interval, 253
 General procedure for hypothesis testing, 287, 298
 General regression significance test, *see* Extra sum of squares method
 Generalized interaction, 547
 Generator of fractional factorial, *see* Design generator
 Geometric distribution, 78
 Geometric or ϵ I notation for factorials, 524
 Geometric random variable, 79
 Goodness-of-fit measure, 6-1
- Goodness-of-fit test, 315
 Graphical comparison of means following ANOVA, 13-1
- H
 Hat matrix, 443
 Histogram, 203, 204, 598, 619
 Histogram, 203, 204, 598, 619
 Hypergeometric distribution, 84, 87, 10-3
 Hypergeometric random variable, 86, 87
 Hypothesis, 7, 277, 278, 286
 Hypothesis testing, 7, 221, 278, 280, 287, 289, 307, 310, 315, 320, 9-3, 329, 330, 331, 337, 338, 339, 341, 342, 357, 358, 359, 361, 362, 364, 10-3, 384, 387, 402, 428, 433, 572, 581, 585; *also see* Analysis of variance
 Hypothesis testing on correlation coefficient, 402
 Hypothesis testing on difference in means of two normal distributions:
 Variance known, 329, 330, 331
 Variance unknown, 337, 338, 339, 341, 342
 Hypothesis testing on mean of normal distribution:
 Variance known, 289, 290, 291
 Variance unknown, 300, 301, 303
 Hypothesis testing on population proportion:
 Large-sample test, 310
 Small-sample test, 9-3
 Hypothesis testing on ratio of variances of two normal distributions, 357, 358
 Hypothesis testing on regression coefficients in multiple linear regression:
 Extra sum of squares method, 433
 Significance of regression, 428
 Tests on individual regression coefficients, 432
 Hypothesis testing on regression coefficients in simple linear regression, 384:
 Analysis of variance approach 387
 Significance of regression, 385
 t-Tests, 384
 Hypothesis testing on variance of normal distribution, 307
 Hypothesis testing on two population proportions:
 Large-sample test, 361, 362
 Small-sample test, 364, 10-3
- I
 Identity element, 533
 In-control process, 598
 Independence, 46, 47, 148, 170
 Independent events, 47, 48
 Independent random variables, 147, 148, 153, 164, 170, 182, 5-5, 197
 Independent variable, *see* Regressor variable
 Indicator variables, 450
 Individuals control charts, 615
 Influential observations in regression, 444, 445
 Interaction, 1-2, 412, 507, 508
 Interpretation of confidence interval, 250, 251
 Interquartile range, 201
 Intersection (set operation), 23
 Intrinsically linear model, 400
 Invariance property of maximum likelihood estimators, 235
- J
 Jacobian of transformation, 5-3, 5-4, 8-3, 10-2
 Joint probability density function, 157, 167
 Joint probability distribution, 142, 145, 151, 167, 169, 172, 7-3
 Joint probability mass function, 143, 151
- K
 Kruskal-Wallis test, 589, 590

- L
- Lack of memory property of exponential random variable, 125, 126, 140
 - Lack of memory property of geometric random variable, 79, 80
 - Lack-of-fit sum of squares, 11-2
 - Large-sample confidence interval, 255
 - Large-sample confidence interval for mean, 254, 255
 - Large-sample hypothesis test on mean of normal distribution, 297
 - Least significance difference method, 479, 480, 497
 - Least squares estimator, *see* Method of least squares
 - Least squares normal equations, 376, 409, 414, 417
 - Leverage in regression, 447
 - Likelihood function, 230
 - Likelihood ratio principle, 9-1
 - Likelihood ratio test statistic, 9-1
 - Linear combinations of random variables, 180, 181
 - Linear model, 374, 413, 417, 447, 12-5, 472, 492
 - Linear statistical model, *see* Linear model
 - Location, 3
 - Logistic regression model, 11-6
 - Logit response function, 11-8
 - Lognormal distribution, 136
 - Lognormal random variable, 136
 - Lower confidence limit, 250
 - Lower control limit, 10, 599
- M
- Main effect, 507
 - Marginal probability density function, 159, 168
 - Marginal probability distribution, 144, 159, 168, 179, 7-3
 - Marginal probability mass function, 145, 152
 - Matrix of scatter plots, 416, 456
 - Maximum likelihood estimation, 230, 231, 233, 7-5, 9-1, 401, 11-8
 - Mean, 66, 105, 191
 - Mean of continuous random variable, 105
 - Mean of discrete random variable, 66
 - Mean of population, 191
 - Mean square error of estimator, 226
 - Mean squares, 387, 474, 475
 - Mechanistic model, 11
 - Median, 200, 205, 206, 572
 - Method of least squares, 376, 409, 414, 417
 - Method of maximum likelihood, 6-1; *also see* Maximum likelihood estimation
 - Method of moments, 229
 - Method of steepest ascent, 14-13
 - Minimum variance unbiased estimator, 224, 234
 - Mixed model, 518, 14-6
 - Mode, 200, 205, 206
 - Model adequacy checking, 395, 441, 481, 498, 517, 527, 536, 554
 - Model building in regression, *see* Variable selection in regression models
 - Moment estimator, 229
 - Moment generating function, 5-8, 5-9, 5-11
 - Moments about origin, 5-8
 - Moments of random variable, 5-8; *also see* Population moment
 - Moving range, 616
 - Moving range control chart, 616
 - Multicollinearity, 460
 - Multinomial distribution, 75
 - Multinomial probability distribution, 154, 155
 - Multiple comparisons following ANOVA, 479, 497, 13-1, 13-2, 13-4, 516
 - Multiple linear regression model, 411
 - Multiplication rule for probabilities, 42, 43, 2-1
 - Multivariate data, 206
 - Mutually exclusive events, 24, 34, 35, 52
- N
- Natural tolerance limits of process, 621
 - Negative binomial distribution, 78, 80
 - Negative binomial random variable, 81, 82
 - Noncentral F distribution, 484
 - Noncentral t distribution, 304
 - Nonlinear regression model, 12-5, 12-7
 - Nonparametric statistics, 275, 572, 581, 585, 589
 - Nonparametric tolerance interval, 275
 - Normal (large sample) approximation in sign test, 576
 - Normal (large sample) approximation in Wilcoxon rank-sum test, 587
 - Normal (large sample) approximation in Wilcoxon signed-rank test, 583
 - Normal approximation to binomial, 120, 310, 9-3
 - Normal approximation to Poisson, 121
 - Normal distribution, 109, 110, 119, 120, 121, 204, 240
 - Normal probability plot, 213, 214, 215, 6-1, 302, 395, 442, 481, 537
 - Normal probability plot of effects, 537, 539, 540, 554
 - Normal probability plot of residuals, 395, 442, 481
 - Normal random variable, 110
 - NP -chart, 626
 - Nuisance factor, 492
 - Null hypothesis, 279
- O
- Objective view of probabilities, 7-3
 - Observational study, 5, 6
 - Odds ratio, 11-8
 - One observation per cell in two-factor factorial, 517
 - One-factor-at-a-time experiment, 508
 - One-half fraction, 1-3, 545
 - One-quarter fraction, 556
 - One-sample confidence intervals, 247, 248, 250, 253, 254, 256, 258, 259, 263, 266
 - One-sample hypothesis tests, 7, 278, 289, 297, 300, 301, 305, 307, 310, 312, 315, 320
 - One-sample t -test, 301
 - One-sample z -test, 290
 - One-sided alternative hypothesis, 279, 286, 291
 - One-sided confidence bounds, 253, 259, 264, 267
 - One-sided confidence bounds, 335
 - Operating characteristic curves, 295, 304, 309, 331, 344, 359, 482, 13-7
 - Operating characteristic curves for chi-square test, 666, 667, 668
 - Operating characteristic curves for F -test, 669, 670
 - Operating characteristic curves for t -test, 664, 665
 - Operating characteristic curves for z -test, 662, 663
 - Optimization experiment, 14-2, 14-11
 - Order statistics, 245
 - Ordered stem-and-leaf display, 200
 - Orthogonal contrasts, 13-2
 - Orthogonal design, 533
 - Outlier, 207, 396
 - Out-of-control process, 598
 - Overcontrol, 8
 - Overfitting in regression models, 432
- P
- Paired samples, 349, 350, 576
 - Paired t -test, 349, 350, 491
 - Paired versus unpaired comparison of means, 351
 - Parameter estimation, 221, 222, 229, 230, 231, 234, 7-3, 376
 - Parameter estimation in nonlinear regression model, 12-7
 - Parametric statistical methods, 572
 - Pareto chart, 206, 207, 598, 639
- Partial F -test, 434, 435
- Partial regression coefficients, 411
 - Patterns on control charts, 599, 604, 605
 - P -chart, 625, 626
 - Percentile, 201
 - Permutations, 2-1
 - Pivotal quantity for constructing confidence interval, 253
 - Point estimate, 221
 - Point estimation of parameters, 220, 221, 229, 230, 231, 234, 7-3
 - Point estimator, 221
 - Poisson distribution, 89, 90, 119, 123, 129
 - Poisson process, 90, 123, 129, 130
 - Poisson random variable, 93
 - Polynomial regression models, 412, 447
 - Pooled estimator of variance, 338
 - Pooled t -test, 339, 10-1
 - Population, 190, 195, 221
 - Population moment, 229
 - Population standard deviation, 193
 - Posterior distribution, 7-3
 - Power of statistical test, 285
 - Precision of estimation, 225, 252
 - Prediction interval, 247, 249, 268, 393, 439
 - Prediction interval in regression, 393, 439
 - Prediction interval on future observation from normal distribution, 269
 - Prediction of new observations in regression, 392, 439
 - Predictor variable, 375; *also see* Regressor variable
 - Principal block, 545
 - Principal fraction, 551
 - Prior distribution, 7-3
 - Probabilistic linear model, 374; *also see* Linear model
 - Probability, 14, 27, 28, 29, 37, 42, 99
 - Probability density function, 98, 99
 - Probability distribution, 59, 61, 66, 70, 74, 78, 80, 84, 90, 97, 98, 142
 - Probability mass function, 61, 62, 90, 143, 145
 - Probability model, 14, 212
 - Probability plots, 212, 213, 6-1, 6-2, 315
 - Process capability, 619, 621, 622
 - Process capability ratio, 621, 622, 623
 - Process capability study, 601
 - Process characterization experiment, 14-1
 - Projection of fractional factorials, 554
 - Properties of estimators, 221, 225, 226, 245
 - Properties of least squares estimators, 383
 - Properties of maximum likelihood estimator, 234, 235
 - Pure error sum of squares, 11-2
 - P -value, 292, 299, 303
- Q
- Quality improvement, 596
 - Quartiles, 200
- R
- R chart, 609
 - R^2 , 397, 398, 431
 - Random, 17
 - Random effect or factor, 518, 522
 - Random effects model ANOVA, 473, 487, 488, 518, 14-3, 14-4, 14-5
 - Random experiments, 17, 18
 - Random order of trials in experiment, 511
 - Random sample, 39, 40, 196, 225
 - Random variable, 3, 53:
 - Continuous, 54, 96
 - Discrete, 54, 70
 - Randomization, 469, 471

- Randomized complete block design, 491, 13-16
 Range, 194, 607
 Rank transformation, 591
 Ranks, 572, 581, 586, 589, 591
 Rational subgroups and control charts, 602
 Reduced model, 434, 12-1
 Reference distribution, 301, 311
 Reference value for CUSUM, 635
 Regression analysis, 373
 Regression and causality, 11-1
 Regression coefficients, 374
 Regression model, 13, 374, 411, 527
 Regression model summary of 2^k factorial, 527
 Regression sum of squares, 387, 429
 Regressor variable, 375, 412, 450
 Rejection region for statistical test *see* Critical region
 Relative efficiency in estimation, 227
 Relative frequency, 28
 Relative range, 607
 Replicates, 1-1, 471, 510
 Residual analysis, 395, 396, 11-1, 441, 442, 481, 498, 527, 536, 554
 Residual plots, 481, 482, 498, 499, 517
 Residual sum of squares, 11-2, 421
 Residuals, 377, 395, 418, 441, 481, 517, 536
 Resolution III design, 555, 562
 Resolution IV design, 555, 556
 Resolution V design, 555
 Response surface, 14-12
 Response surface methodology, 14-11
 Response variable, 375, 412
 Restricted model, 14-7
 Retrospective study, 5
 Ridge regression, 461, 12-2
 Ridge trace, 12-2
 Rotatable design 14-19
 Runs rules, 607
- S**
 S control chart, 610, 611
 Sample, 20, 39, 40, 190, 196
 Sample correlation coefficient, 402
 Sample mean, 190, 197
 Sample moment, 229
 Sample range, 194, 607
 Sample size formulas for confidence intervals, 252, 335
 Sample size formulas for tests on proportion, 313
 Sample size formulas for tests on means, 294, 332
 Sample space, 18:
 Continuous, 19
 Discrete, 19, 27
 Sample standard deviation, 191, 197
 Sample variance, 191, 192, 197
 Sampling distribution, 221, 238, 289, 239
 Sampling distribution of the mean, 239
 Sampling with replacement, 20
 Sampling without replacement, 20
 Saturated fractional factorial design, 563
 Scatter diagram, 373, 598
 Scientific method, 2
 Screening experiments, 470, 545
 Second-order model, 14-10, 14-12
 Sensitivity of a statistical test, 285
 Sequential experimentation, 470, 551, 14-13
 Set operations, 23
 Shewhart control charts, 600, 632
 Sign test, 572, 575, 578, 579, 593
 Sign test for paired samples, 576
 Sign test, table of critical values, 671
- Significance level of statistical test, 281, 292
 Significance of regression, 385, 387, 388, 428
 Simple linear regression model, 374
 Single replicate of factorial design, 537
 Single-factor experiment, 469, 470
 Six-sigma process, 623, 624
 Six-sigma quality, 140
 Sources of variability, 3
 Sparsity of effects principle, 537
 SPC, 11: *also see* Statistical process control
 Special cause of variation, 598
 Stability, 4
 Standard deviation of random variable, 66, 105
 Standard error of point estimator, 225, 265
 Standard error of regression coefficients, 384
 Standard normal distribution, 113, 114, 240
 Standard normal random variable, 111, 113, 114
 Standardized control chart, 647
 Standardized residuals, 396, 442
 Standardizing normal random variable, 113, 114
 Statistic, 197, 221
 Statistical inference, 4, 221, 238, 327; *also see*
 Hypothesis testing, Parameter estimation
 Statistical process control, 11, 597; *also see* SPC
 Statistical quality control, 596, 597
 Statistical thinking, 3
 Statistical versus practical significance, 298, 299
 Statistics (the field), 2
 Stem-and-leaf diagram, 197, 198, 200, 204, 210
 Stepwise regression, 457
 Strong versus weak conclusions in hypothesis testing, 285
 Studentized residual, 443
 Subjective probability, 28
 Subjective view of probabilities, 7-3
- T**
 t -Distribution percentage points, table of, 656
 t Distribution, 258, 8-2, 301
 Tabular CUSUM procedure, 634, 636
 Tampering with a process, 8
 Taylor series, 12-8
 Test for homogeneity in contingency table, 322
 Test for independence in contingency table, 320
 Test for lack of fit in regression, 11-1
 Test statistic, 279, 289, 301, 307, 311, 316, 321, 322, 9-1
 Testing for curvature, *see* Center points in 2^k factorial design
 Testing for trends, 593
 Third (or upper) quartile, 200
 Three-factor factorial experiment, 520
 Three-factor interaction, 532
 Three-sigma control limits, 603, 630
 Ties in Kruskal-Wallis test, 589
 Ties in sign test, 575
 Ties in Wilcoxon signed-rank test, 583
 Time series plot, 8, 209
 Time series, 8, 209
 Tolerance chart, 619
 Tolerance interval, 247, 248, 270, 275
 Tolerance intervals for normal distribution, 270
 Total probability rule, 43, 44, 52
 Total sum of squares, 380, 473
 Transformations, 217, 400, 11-4
 Treatment effect, 472
 Treatment sum of squares, 474, 488, 493
 Treatments, 472, 492, 493
 Tree diagram, 21, 22, 45
 Trend in data, 210
- Trimmed mean, 219
 Tukey's test, 13-4
 Two-factor factorial experiment, 510, 514, 517
 Two-factor interaction, 507
 Two-factor interaction plots, 508
 Two-factor mixed model, 14-6
 Two-factor random effects model, 14-4, 14-5
 Two-sample confidence intervals, 334, 335, 345, 346, 352, 359, 365
 Two-sample hypothesis tests, 7, 327, 329, 337, 341, 349, 357, 361, 364, 10-3
 Two-sided alternative hypothesis, 279, 286
 Type I error, 280
 Type II error for sign test, 578
 Type II error, 282, 293, 312
- U**
 U -chart, 627, 628
 Unbalanced experiment, 479
 Unbiased estimator, 222, 223, 224, 379, 383, 421
 Uniform distribution:
 Discrete, 70
 Continuous, 107
 Union (set operation), 23
 Uniqueness property of moment generating functions, 5-11
 Unreplicated factorial design, 537
 Upper confidence limit, 250
 Upper control limit, 10, 599
- V**
 Variability, 3, 191
 Variable selection in regression models, 432, 452, 453, 457, 458, 459
 Variables control charts, 601
 Variance components, *see* components of variance
 Variance inflation factors, 460
 Variance of linear combination of random variables, 181
 Variance of point estimator, 223, 226
 Variance of population, 193
 Variance of random variable, 66, 105
 Venn diagram, 24
 Verifying assumptions, 213, 302; *also see* Model adequacy checking
 V -mask procedure for CUSUM, 633
- W**
 Warning limits on control charts, 607
 Weibull distribution, 134
 Weibull probability plot, 6-2
 Weibull random variable, 134
 Weighted least squares, 409
 Western Electric rules for control charts, 606
 Wilcoxon rank-sum test, 585, 587, 588
 Wilcoxon rank-sum test, table of critical values, 672
 Wilcoxon signed-rank test, 579, 581, 583, 584
 Wilcoxon signed-rank test, table of critical values, 671
- \bar{X}
 \bar{X} control chart, 607, 608
- Z**
 z -value, 114